



## **Paint Touchup Kit Instructions**

### **Part #234998 - Can**

**Step 1:** Wash the repair area with soapy water and rinse

**Step 2:** Wipe down the area with SXA330 Wax and Grease Remover. Wipe with clean rag while grease remove is still wet. Make sure all oil and grease are completely removed.

**Step 3:** Sand scratch out with 320 Grit sandpaper. Scuff small area where paint is taken down to bare metal.

**Step 4:** Reclean sanded area with SXA330 Wax and Grease Remover to remove all sanding dust. Allow to dry.

**Step 5:** Tack off area to be painted with tack cloth.

**Step 6:** Spray bare metal with NLP435A Primer. Spray 1 light coat, let flash-off, spray 2<sup>nd</sup> coat to cover. Let dry for 15-30 minutes.

**Step 7:** Activate ESSS Essential Black paint by mixing 7:1 with Hardner (7oz paint to 1oz ESH200 Hardner). Stir together, then put into spray gun. Spray 2 coats on the primed area, with 10 minutes flash time between coats.

**Step 8:** Lightly spray SXA840 Blending Solvent on edge of dry black paint, directly after last coat. Do not apply a heavy coat of Blending Solvent. Ensure that Blending Solvent absorbs into edge. A 2<sup>nd</sup> coat of the blender can be applied if needed.