



Paint Touchup Kit Instructions

Part #234999 – Aerosol

Step 1: Wash the repair area with soapy water and rinse

Step 2: Wipe down the area with SXA330 Wax and Grease Remover. Wipe with clean rag while grease remove is still wet. Make sure all oil and grease are completely removed.

Step 3: Sand scratch out with 320 Grit sandpaper. Scuff small area where paint is taken down to bare metal.

Step 4: Reclean sanded area with SXA330 Wax and Grease Remover to remove all sanding dust. Allow to dry.

Step 5: Tack off area to be painted with tack cloth.

Step 6: Spray bare metal with NLP435A Primer. Spray 1 light coat, let flash-off, spray 2nd coat to cover. Let dry for 15-30 minutes.

Step 7: Shake the can of black paint well. Activate the black urethane enamel aerosol paint by pressing the button valve on the can. Spray the primed area with 1 light coat, wait 5 minutes for flash-off, spray a 2nd coat until the primer is fully covered.

Step 8: Lightly spray SXA840 Blending Solvent on edge of dry black paint, directly after last coat. Do not apply a heavy coat of Blending Solvent. Ensure that Blending Solvent absorbs into edge. Spray light coat of black paint over repaired area and Blending Solvent, staying inside outer edge of Blending Solvent.