

Steel Superdoor Tapered Toolbox Installation



- Always wear protective clothing and eyewear when operating tools.
- Observe safe tool operation as specified in tool operating instructions.

Locate and identify all components supplied with the toolbox. Hardware is packaged inside toolbox.

Quantity	Description
1	Toolbox
1	Front Mount Flat
1	Rear Mount Flat
9	3/8 Lock Washer
9	3/8 x 1 HHCS
9	3/8 Hex Nut
18	3/8 Flat Washer



Figure 1

This toolbox will mount to 96" wide tapered front Hillsboro steel GI & GII beds at least 102" long. Left hand (driver's side) installation is shown, right hand is opposite.

Attach Rear Mount Flat to Toolbox

1. Drill 25/64" hole 1" from top of toolbox and 1" from back edge of toolbox as shown in Figure 2. Use the 9"x14" rear mount as a template to drill second hole in the toolbox. Loosely fasten the mount to the toolbox using the hardware provided.

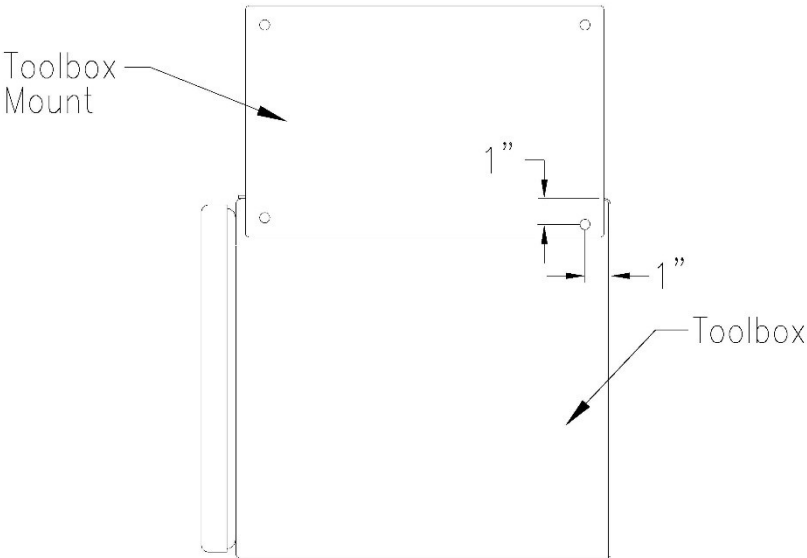


Figure 2
Rear view of toolbox

Attach Front Mount Flat to Toolbox

1. Place front mount against front of toolbox as shown in Figure 3.
Place 3/8 bolt through front mount flat and existing hole in toolbox.
Align mount flat square with toolbox. Use mount flat as template to drill second hole in toolbox. Loosely fasten mount to toolbox using the hardware provided.

36" Toolbox only - Position toolbox mount with flat side of channel facing down and rear edge 36" from front of bed, see figures 4&5.

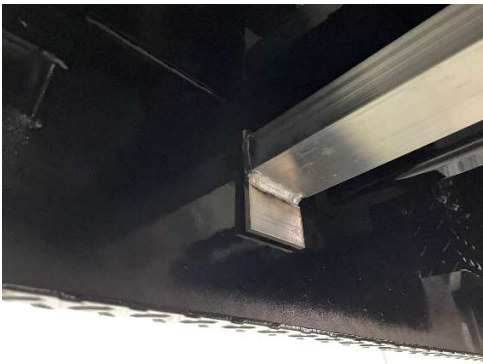
The toolbox mount flat-end should be flush against the inside surface of the bed side rail and square and level with bed. Clamp the toolbox mount in place. Drill 3/8" holes through the bed side rail and toolbox mount flat. Fasten together with the two carriage bolts and hardware provided. Position the angle bracket against the bed stringer and toolbox mount. Drill 11/32" holes and fasten with 5/16" bolts provided.

36" Toolbox Additional Hardware

Quantity	Description
2	5/16 x 1 Carriage Bolt
2	5/16 x 1 HHCS
6	5/16 Flat Washer
4	5/16 Hex Nut



Figure 3



Figures 4&5

Install Toolbox

1. Lift toolbox into place with face of door flush with side of bed on side and taper as shown in Figure 1. The front mount flat should be behind front cap of bed. See Figure 6. The rear mount flat should be behind the crossmember or mount channel. After aligning the toolbox with the bed, clamp the toolbox mount to the crossmember. Using the rear mount plate holes as a guide, drill (2) – 13/32" holes through crossmember. Fasten to truck bed with supplied hardware.
2. Using the front mount plate holes as a guide, drill (2) – 13/32" holes through front cap of bed. Fasten to truck bed with supplied hardware.
3. Tighten all hardware to 15 ft-lb. For extra water resistance, sealant may be applied in fastener areas before tightening. Ensure plugs are installed in unused holes in toolbox.



Figure 6