



## AOCT Toolbox Installation & Use

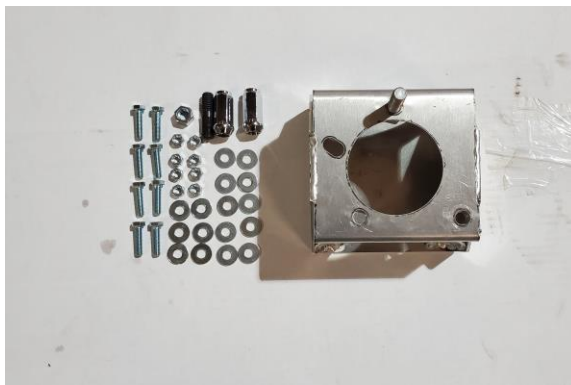
### All Lengths & Axle Capacities



- Always wear protective clothing and eyewear when operating tools.
- Observe safe tool operation as specified in tool operating instructions.

Locate and identify all components supplied with the toolbox. See Figure 1&2

Quantity	Description
1	Toolbox
1	Tire Mount Assy
8	5/16" x 1-1/4" Bolt
1	1/2" Jam Nut
1	1/2" Wheel Stud
16	5/16" Flat Washers
8	5/16" Locknuts
2	1/2" Chrome Lug Nut

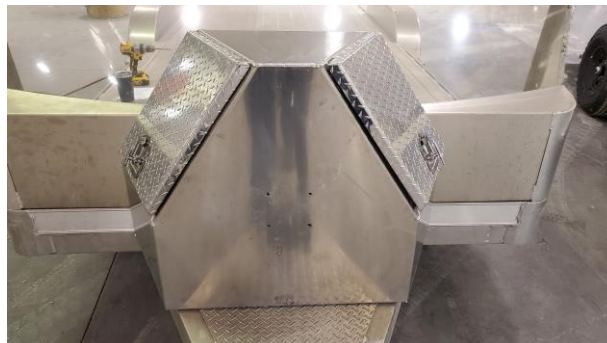


The Hillsboro AOCT toolbox is designed to be used with or without the Hillsboro clear view aero guard or the Front Bump rail. The toolbox attaches to the tongue of the trailer.

1. Before installing the toolbox, match drill six 3/8" holes. The four holes that mount the spare tire mount on the front of the box. Also, two holes on the bottom that mount the box to the trailer tongue. Remove drill shavings.



2. Place the toolbox centered on the trailer on top of the tongue and against the front frame of the trailer as shown.



3. Open the toolbox lids. Inside the toolbox are 4 holes, 2 near the front wall of the trailer and 2 near the coupler. Match drill these 3/8" holes through the diamond plate tongue cover. Remove drill shavings.



4. From inside the box, place 5/16" x 1-1/4" bolts with flatwashers in the 4 drilled holes. Secure with flatwashers and locknuts underneath, Tighten to 13 ft-lb.



5. Next, install the spare tire mount. Before installing the mount, determine the orientation of the mount based on the wheel size to be mounted.



ST205/75R15 w/ 5-bolt wheel



ST225/75R15 w/ 6-bolt wheel

6. From inside of box, place 5/16 x 1-1/4 bolts with flatwasher through holes in the front of box extending through spare tire mount. Secure with flatwashers and locknuts. Tighten to 13 ft-lb.
7. Install the 1/2" wheel stud in the appropriate location for your tire size (see above photos) securing it with the 1/2" jam nut on the back.



8. Attach spare tire using lug nuts provided. Tighten lug nuts to 50 ft-lb.
9. To provide additional security for the spare tire, a padlock can be installed through a lug hole in wheel and the corresponding hole in tire mount.

