Hillsboro Industries 220 Industrial Road Hillsboro, Kansas 67063 1-800-835-0209

Optional 6" 2500 Tailgate Kit Installation

Always wear protective clothing and eyewear when operating tools. Observe safe tool operation as specified in tool operating instructions.

PARTS

<u>Quantity</u>	<u>Description</u>
2	Bridge Pin .125
2	3/8" x 2-1/2" Clevis Pin
1	6" Tailgate Assembly

Locate and identify all components supplied with the 6" Tailgate Kit. Hardware is packaged in a 7x10 plastic bag.

INSTALLATION

Place tailgate on bed, make sure side rails are square with the bed and tailgate. You may need to clamp the side rails before you can drill them. Match drill a 7/16" dia. hole through the existing hole in each side rail all the way through the tailgate. Insert the 3/8" clevis pin through the drilled hole and secure with bridge pin both sides.

