

6" 2500 Drop In Side Rails Optional Bolt on Installation



Always wear protective clothing and eyewear when operating tools.
Observe Safe tool operation as specified in tool operating instructions.

PARTS

<u>Quantity</u>	<u>Description</u>
1	Left Hand Side Rail
1	Right Hand Side Rail
4	5/16 x 1 Cap screw
8	5/16 Flat Washer
4	5/16 Hex Nut

Locate and identify all components supplied with the 6" Side Rail Kit. Hardware is packaged in a 7x10 plastic bag.

Position side rails in stake pockets and line up holes in side rails with holes in gussets, insert (1) 5/16 x 1 cap screw with a 5/16 flat washer into each hole (Figure 2). Secure side rails with (1) 5/16 hex lock nut with flat washer on each bolt. Tighten 5/16 hardware to 13 ft-lbs.



Manufacturer's Notice: All specifications are subject to change without notice and without incorporating them into prior units