



Aluminum Open Car Trailer Extra D-Ring Kit Installation All Lengths



- Always wear protective clothing and eyewear when operating tools.
- Observe safe tool operation as specified in tool operating instructions.

Locate and identify all components supplied with the Extra D-Ring Kit.

Quantity	Description
1	D-Ring mounting bracket
1	Tie Down Recessed 6k
4	5/16-18 X 2 Hex screw
4	5/16-18 Serrated flange nut

Figure 1



Figure 2



1. Choose a location, the tie down needs to be centered side to side in one of the 6" wide floor extrusions. The center of the tie down should also be at least 3" away from a crossmember.
2. Drill or cut a 4-5/8" diameter hole in the marked-out location. Clamp the D-ring mounting bracket as shown in figure 1. Set the D-ring into the hole and match drill the 4 mounting holes all the way through the mounting bracket.
3. Insert the 4 hex screws through the d-ring down through the mounting bracket. Install the nuts torquing to 14 ft-lbs.