



## Aluminum Open Car Trailer Bump Rail Kit Installation All Lengths



- Always wear protective clothing and eyewear when operating tools.
- Observe safe tool operation as specified in tool operating instructions.

Locate and identify all components supplied with the Bump Rail Kit.

Quantity	Description
1	AOCT Bump Rail Assembly
4	5/16-18 Serrated Flange Nut



Figure 1



Figure 2

1. Set the Bump Rail assembly on top of the aluminum open car trailer at the front of the bed. The front of the Bump Rail should be  $\frac{1}{4}$ " rearward of the front of the trailer bed and the Bump Rail should be centered on the trailer bed, see figure 1.
2. Mark the location of the four studs on the trailer surface. Remove the Bump Rail and drill  $\frac{3}{8}$ " hole in the trailer at each stud location, see figure 2. Reposition the Bump Rail placing the four studs into the drilled holes, place the nuts on the 4 studs under the trailer and tighten to 14 Ft-lbs.