



## Series 3000 Tailgate Kit Installation Instructions



- Always wear protective clothing and eyewear when operating tools.
- Observe safe tool operation as specified in tool operating instructions.

Locate and identify all components supplied with the kit.

Part	Quantity	Description
1	1	Tailgate Assembly
2	2	1/4x1 Hex Head Bolt
3	2	1/4 Hex Nut
4	2	Hollow Stem Rubber Bumper

### Instructions

Latch truck bed side rails in the upright position. Mark the side rail end castings in the location shown in the bottom picture (each side). Test fit tailgate and verify that latch pins will match the hole locations marked. The rear of the tailgate assembly (side with the pattern on it) should be flush with the end of the side rails. Remove tailgate and drill 15/32" dia. hole through the inside wall of the side rail end castings at marked location (each side).

Place tailgate on bed and insert latches into holes just drilled. Hold tailgate vertical and centered between sides. Transfer the hole location in each tailgate endcap to the top of the bed rubrail. Remove tailgate and drill 1/4" dia. holes through the bed at the marked locations. Drill holes out to 17/32". Install 1/4 x 1 cap screws from the top side of the tailgate end cap and secure with 1/4 hex nuts tightened to 70 in-lbs. to create grommet mount pins. Install rubber grommets over mount pins. Install tailgate by placing grommets in holes in bed rub rail and then releasing latches into holes in side rails.

