HILLSBORO

Form 200
Rev A 7-2011

Aluminum Tapered Toolbox Installation

- Always wear protective clothing and eyewear when operating tools.
- Observe safe tool operation as specified in tool operating instructions.

Locate and identify all components supplied with the toolbox. Hardware is packaged inside toolbox.

Quantity	Description
1	Toolbox
1	Mount Angle
1	Toolbox Mount (not used on aluminum bed)
9	3/8 Lock Washer
9	3/8 x 1 HHCS
9	3/8 Hex Nut
18	3/8 Flat Washer

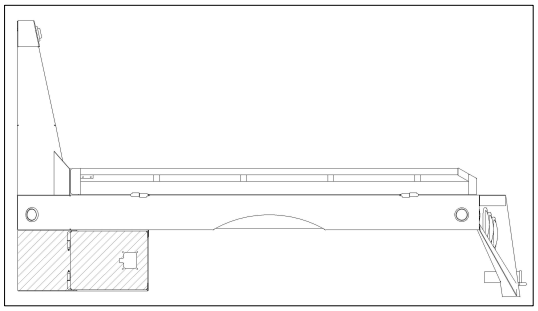

Figure 1

This toolbox will mount to 96" wide tapered front Hillsboro **steel GII or aluminum** beds at least 102" long. Left hand (driver's side) installation is shown, right hand opposite.

Installation on a Steel GII Bed

Attach Toolbox Mount to Toolbox

1. Drill 25/64" hole 1" from top of toolbox and 1" from back edge of toolbox as shown in figure 2. Use the 9"x14" toolbox mount as a template to drill second hole in the toolbox. Fasten the mount to the toolbox using the hardware provided.

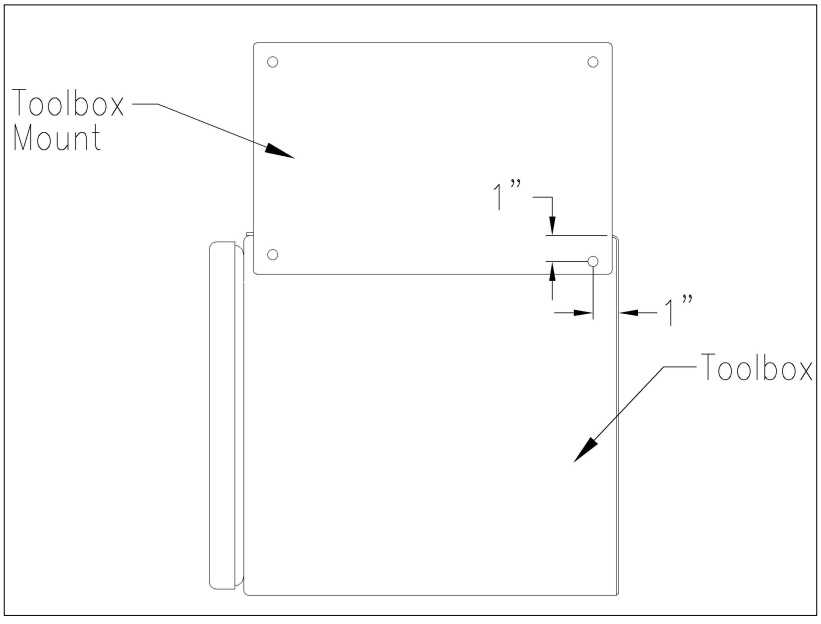

Figure 2

Installation on a Steel GII Bed (continued)

Install Toolbox

1. Lift toolbox into place and line the hole in the top of the toolbox with the existing slot in the truck bed as shown in Figure 3. Line up toolbox so that the tapered portion of the toolbox is flush with the tapered part of the bed. The toolbox mount should fit against rear side of crossmember as shown in figure 4. After leveling the toolbox, clamp the toolbox mount to the crossmember. Using the mount plate holes as a guide, drill (2) – 25/64" holes through crossmember. Fasten to truck bed with supplied hardware.

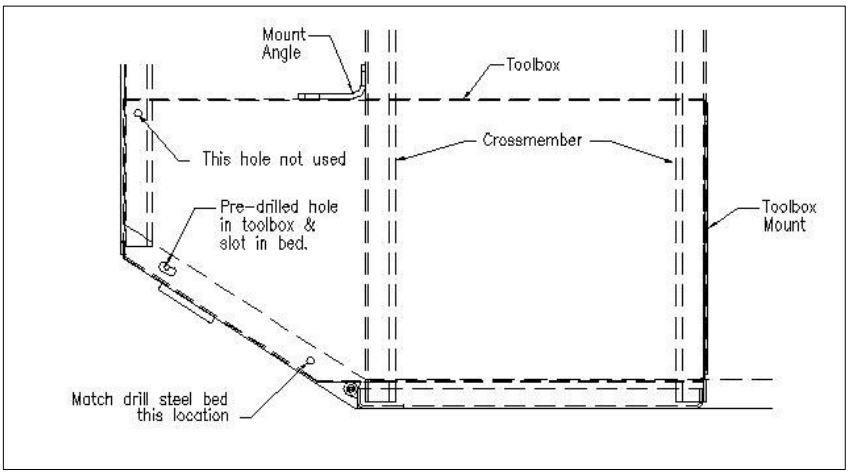

Figure 3 - Top View

2. Match drill up through steel treadplate lip at location shown in figure 3. Place the mount angle at the back of toolbox and against the crossmember as shown in Figures 3 and 4. Drill 25/64" hole into the crossmember and into toolbox. Secure with supplied hardware.

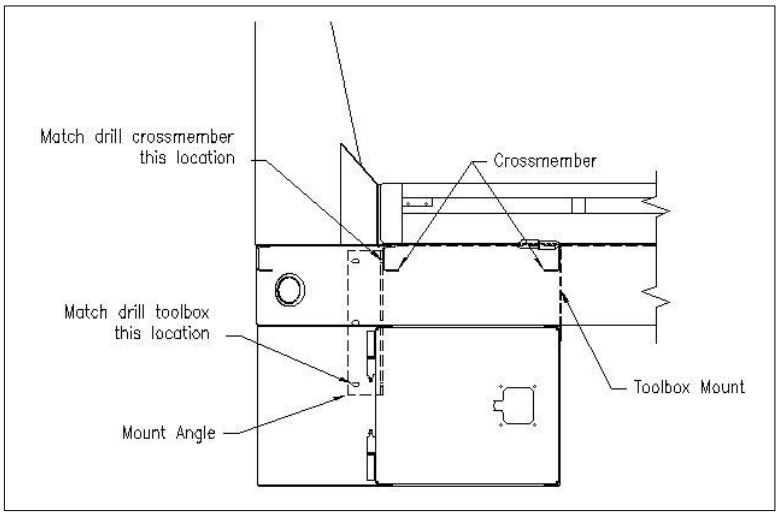

Figure 4 - Side View

Installation on an Aluminum Bed

Attach Mount angle to I-beam crossmember

1. Locate second I-beam crossmember from the front of bed. Drill 25/64" hole 7/16" from back edge of bottom leg and 14-5/8" from outside of the truck bed as shown in figure 5. Use the aluminum toolbox mount angle as a template to drill 2 additional holes in crossmember. Fasten the mount angle to the toolbox using the hardware provided. Finger tighten only.

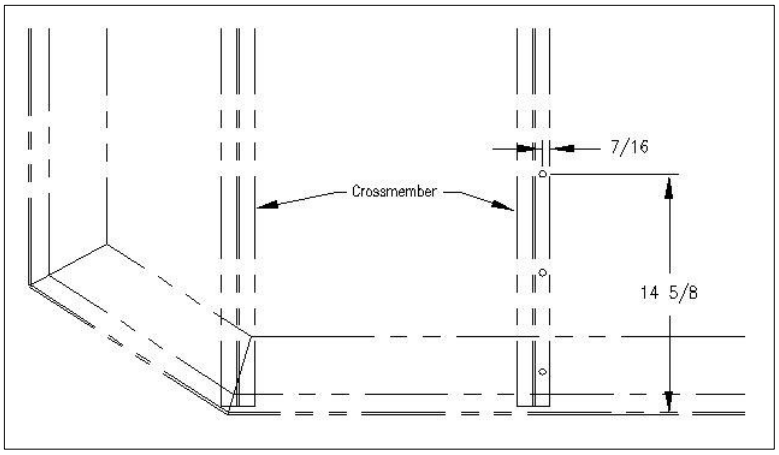

Figure 5

Install Toolbox

2. Lift toolbox into place with the front edge and tapered edge flush with the bed rubrail. A bar clamp can be used at the front of the box to help hold it in place. The toolbox lid should be flush with the side rubrail. Adjust mount angle installed in step 1 until it is tight against toolbox. Tighten hardware.

3. With toolbox in proper location, use a marker to transfer 3 holes in the top of the toolbox to the aluminum rubrail bottom lip as shown in figure 6. Lower toolbox and drill 25/64" holes. Lift toolbox back in place and install and tighten hardware.

4. Match drill 3 25/64" holes from mount angle into toolbox as shown in figure 7. Install and fasten hardware.

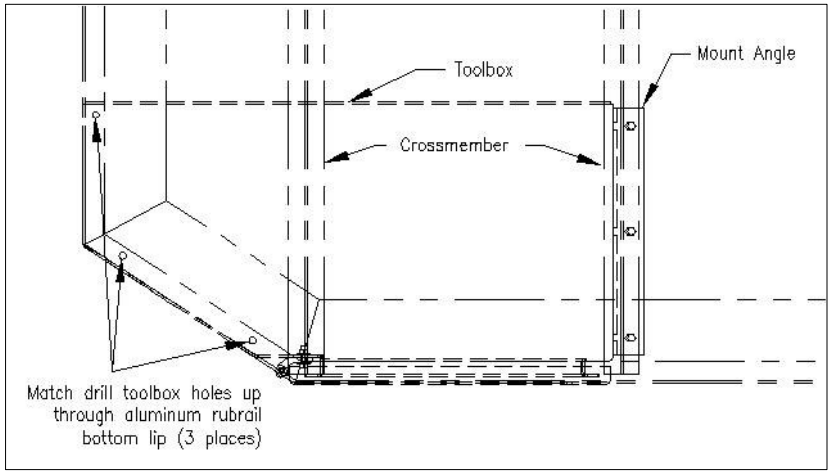

Figure 6 - Top View

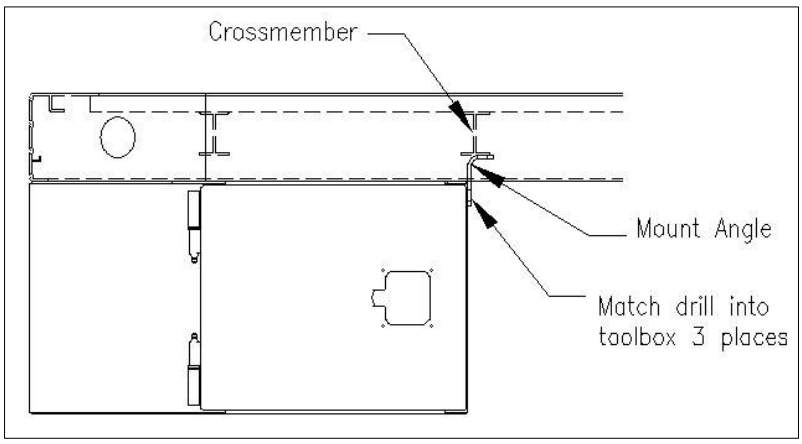

Figure 7 - Side View