

Toolbox Mounting Kit Installation

Always wear protective clothing and eyewear when operating tools.
Observe safe tool operation as specified in tool operating instructions.

PARTS

Quantity	Description
1	Toolbox Mount
1	Angle Bracket
2	Mounting Plate
1	Shim
2	5/16 x 1 Carriage Bolt
10	5/16 x 1 HHCS
12	5/16 Lock Nut
22	5/16 Flat Washer

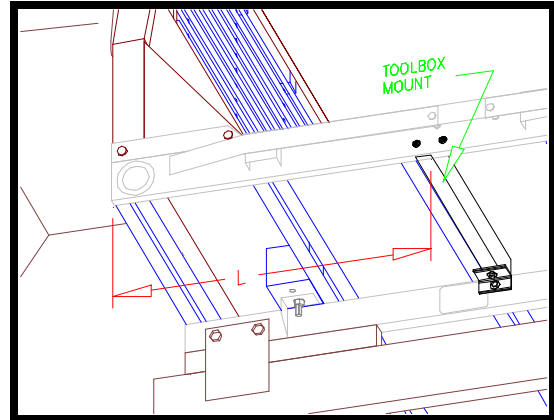


Figure 1

Locate and identify all components supplied with the toolbox mounting kit. Hardware is packaged in a cardboard box and padded envelope. This kit will mount all standard aluminum toolboxes to aluminum light truck beds. Depending on where the crossmembers are positioned on the bed, two options for mounting the toolbox are possible. If crossmember spacing permits, the

following mounting procedure should be followed:

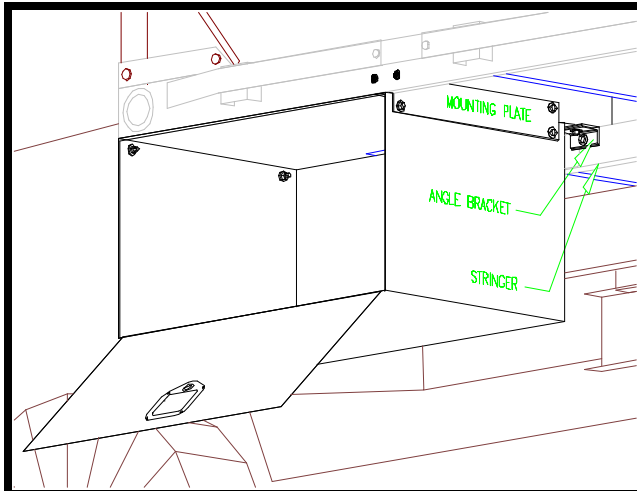


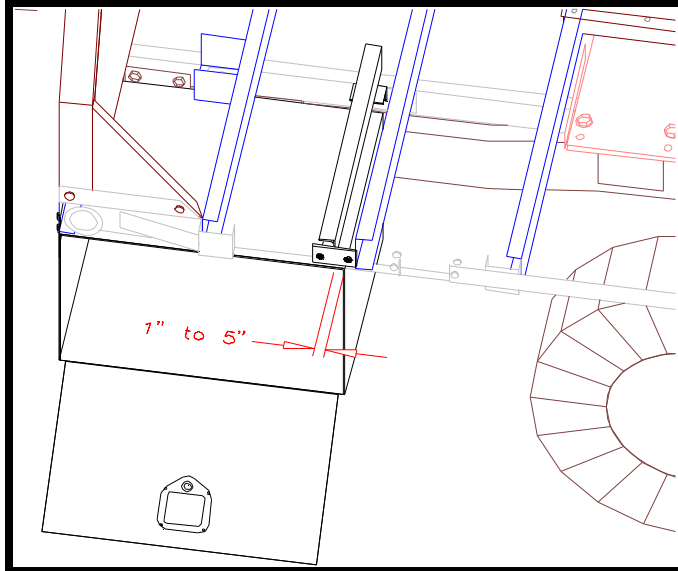
Figure 2

Measure exact toolbox length (dimension L) (Fig. 1). Position toolbox mount with flat side of channel facing rear of bed and at dimension L from front of bed, as shown. The toolbox mount flat-end should be flush against the inside surface of the bed side rail and should rest on the lower bed side rail flange. Clamp the toolbox mount in place. Drill 3/8" holes through the bed side rail and toolbox mount flat. Fasten together with the two carriage bolts and hardware provided. Position the angle bracket against the bed stringer and toolbox mount. Drill 11/32" holes and fasten with fasteners provided. Position toolbox.

Note that the shim (1/8" x 3/4" x 18 1/2") is used only on aluminum beds. Place between front of bed and front mounting plate. Drill 11/32" holes as close to corners of toolbox as practicable

(Figure 2). Fasten toolbox to mounting plates with remaining hardware. Tighten nuts to approximately 13 ft-lbs.

If crossmember spacing interferes with positioning the toolbox mount as previously discussed, the following procedure should be used:



plates to this dimension. Drill (4) 11/32"

Determine location for toolbox mount.

Toolbox mount may be located from 1" to 5" from rear end of toolbox (Fig. 3).

Position toolbox mount with flat side of channel facing to the rear of the bed. The toolbox mount flat-end should be flush against the inside surface of the bed side rail and should rest on the lower bed side rail flange. Drill 3/8" holes through bed side rail and toolbox mount-flat as shown.

Fasten together with the two carriage bolts and hardware provided. Position the angle bracket against the bed stringer and toolbox mount (refer to Fig. 1). Drill 11/32" holes and fasten with fasteners provided. Position toolbox. Measure the front side of the toolbox, subtract 1-1/2" from this dimension, and cut one of the mounting

Figure 3

holes uniformly spaced over the length of the mounting plate (Fig. 4). Fasten with remaining hardware. Tighten nuts to approximately 13 ft-lbs.

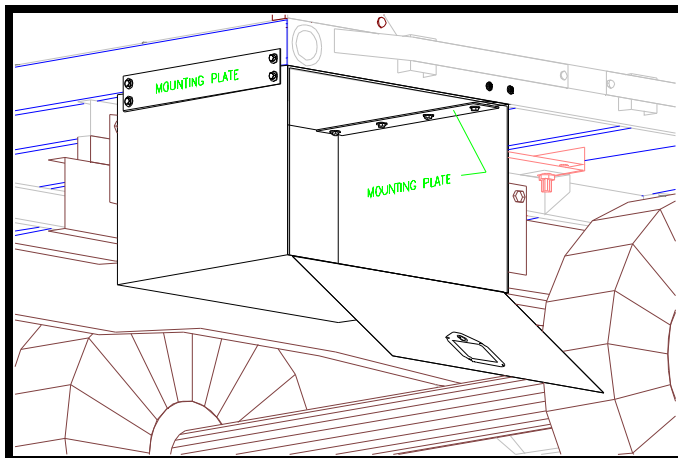


Figure 4

Manufacturer's Notice: All specifications are subject to change without notice and without incorporating them into prior units.